

Ship today 6/16

# Work Order ID 70665

Monday, June 13, 2011 9:06:22 AM



Item ID: Pilot Instrument Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Pilot Instrument Panel

Start Date: 6/13/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100	0.00
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Waterjet	Memo	0.00
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FLOW CNC Waterjet cut as per ORD file

6061 - 128

B 11-6-13

110	QC2- Inspect parts off machine FA/EAAB	0.00
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QC	Memo	0.00
----	------	------

Quality Control

N/A - no C/C req'd

C

B 11-6-13

(1)

120	QC8- Inspect parts - second check	0.00
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QC	Memo	0.00
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Quality Control

8 woe 13

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**Work Order ID 70665**

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Cust Item ID:

Required Date: 6/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/6/13

11/6/13

CL11/06/13

# Picklist Print

Monday, June 13, 2011 9:06:19 AM

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Work Order ID: 70665



Parent Item: Pilot Instrument Panel



Parent Item Name: Pilot Instrument Panel

Start Date: 6/13/2011

Required Date: 6/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: revA 11.01.19 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	104.0000	2.33	2.33			
6061-T6 .125 Sheet													



B11-6-13

Location

Loc Qty

Loc Code

MAT021

104

113608

84.5

116700

19.5

116700

①

**Linda Lacelle**

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**From:** Harvey Siemens <hsiemens@dartaero.com>  
**Sent:** June 13, 2011 9:05 AM  
**To:** 'Linda Lacelle'  
**Cc:** 'Craig'; 'Ric Duval'  
**Subject:** RE: DXF files for Houston PD

Linda

I'm sure that Eagle want 1/8" 6061-T6 Aluminum.

Eagle guys correct me if I'm wrong.

Regards,

*Harvey Siemens*

Mechanical Designer  
DART Aerospace Ltd.

P: 403-717-0328  
F: 403-717-1288  
E: [hsiemens@dartaero.com](mailto:hsiemens@dartaero.com)  
W: [www.dartaero.com](http://www.dartaero.com)  
M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

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**From:** Linda Lacelle [<mailto:llacelle@dartaero.com>]  
**Sent:** June-13-11 5:36 AM  
**To:** 'Harvey Siemens'  
**Cc:** 'Craig'; 'Ric Duval'  
**Subject:** RE: DXF files for Houston PD

Ok, so these work, what material plssss...??  
LL

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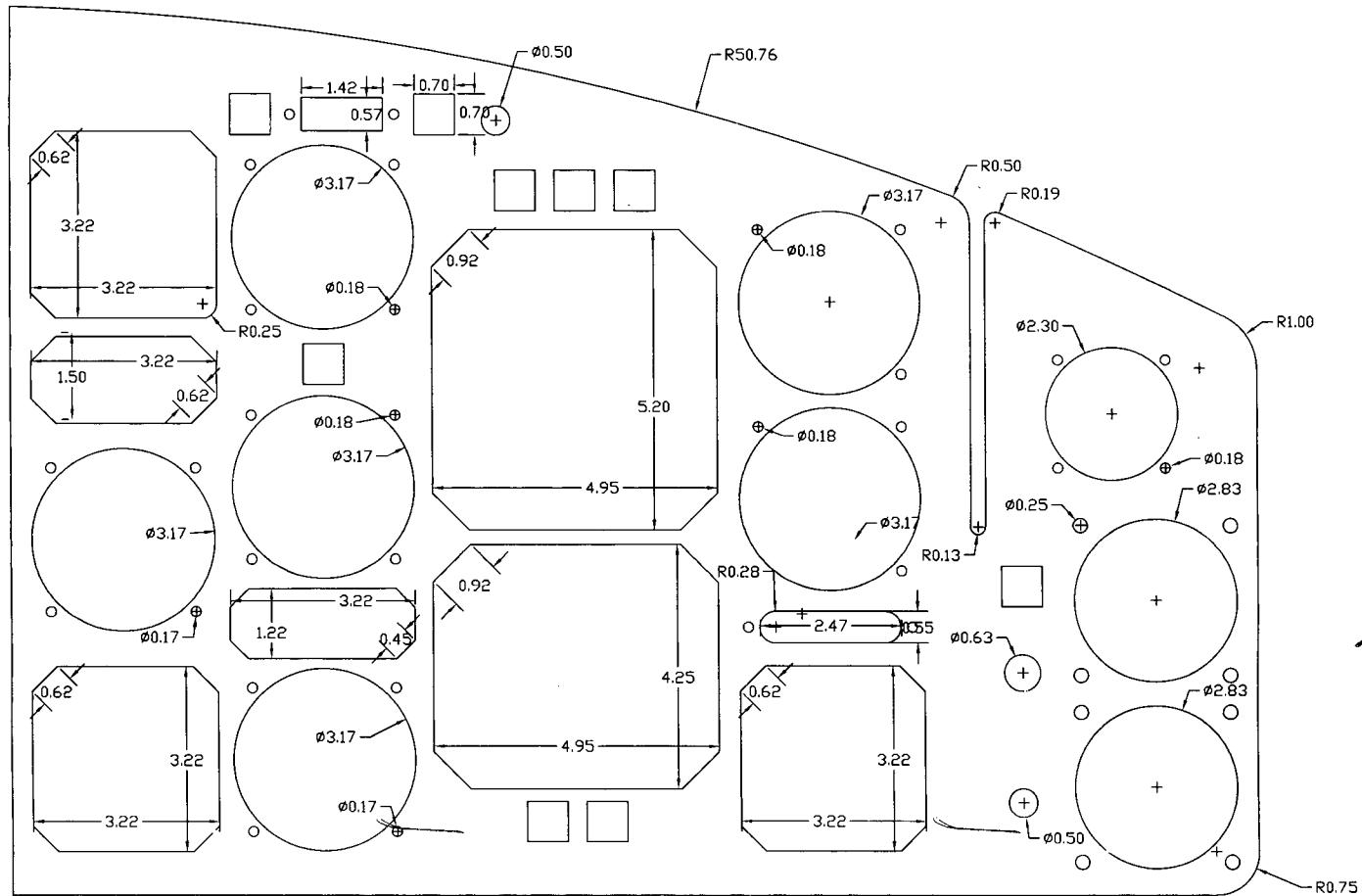
**From:** Harvey Siemens [<mailto:hsiemens@dartaero.com>]  
**Sent:** June 10, 2011 4:07 PM  
**To:** L Lacelle  
**Cc:** 'Craig'; Ric Duval  
**Subject:** DXF files for Houston PD

Linda

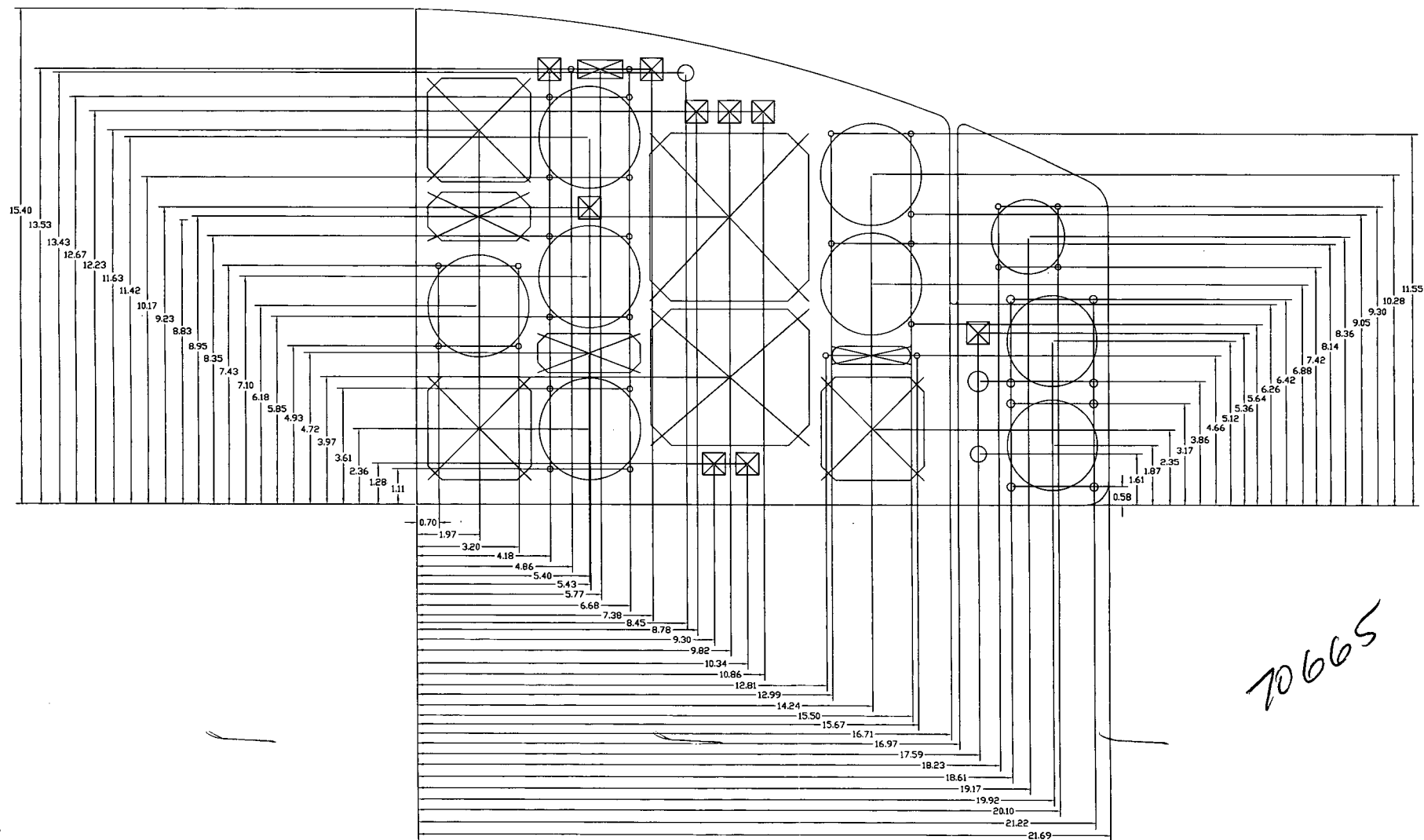
Attached are the DXF's for the Houston PD instrument panels.

Let me know if you need more info.

PILOTS INSTRUMENT PANEL - HOUSTON PD. 08/JUN/11



70665



70665

## Linda Lacelle

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**From:** Craig Swayne <cswayne@eaglecopters.com>  
**Sent:** June 10, 2011 9:39 AM  
**To:** L Lacelle  
**Subject:** FW: .DXF FILES  
**Attachments:** Inst\_Panel\_HPD\_Copilot\_B.dxf; Inst\_Panel\_HPD\_Pilot\_B.DXF

Linda

Try this one.....

No C oF C required  
Thanks

Craig Swayne  
Planning Manager  
Eagle Copters  
Calgary, Canada  
(403) 250-7370  
[www.eaglecopters.com](http://www.eaglecopters.com)

-----Original Message-----

**From:** Ric Duval [mailto:rduval@eaglecopters.com]  
**Sent:** Friday, June 10, 2011 7:30 AM  
**To:** Craig Swayne  
**Subject:** .DXF FILES

Craig: Here are the changed .dxf files...

Ric Duval  
Avionics Tech  
Eagle Copters Maintenance  
Tel: (403) 250-7370  
Fax: (403) 250-7584  
[rduval@eaglecopters.com](mailto:rduval@eaglecopters.com)